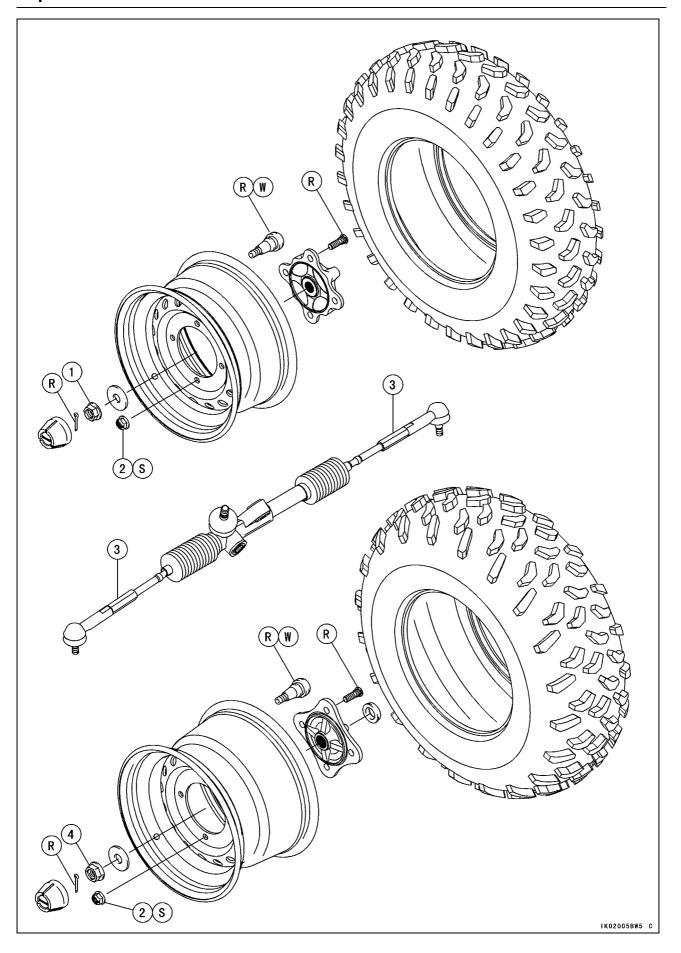
Wheels/Tires

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10-2 WHEELS/TIRES

Exploded View



Exploded View

No.	Fastener	Torque			Domorko
		N⋅m	kgf⋅m	ft·lb	Remarks
1	Front Axle Nuts	266	27	196	
2	Wheel Nuts	137.3	14	101	S
3	Tie-rod End Locknuts	44	4.5	32	
4	Rear Axle Nuts	266	27	196	

R: Replacement Parts
S: Follow the specific tightening sequence.
W: Apply water or soap and water solution.

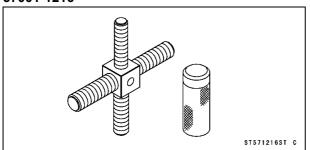
10-4 WHEELS/TIRES

Specifications

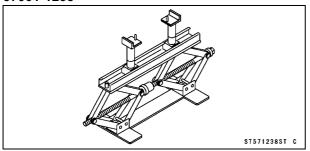
Item	Standard	Service Limit	
Wheel Alignment			
Caster	2.5° (non-adjustable)		
Camber	–1.2° (non-adjustable)		
Toe-in	20 ~ 40 mm (0.79 ~ 1.57 in.) at 1G		
Wheels (Rims)			
Rims Size:			
Front	12 × 6.0		
Rear	12 × 8.0		
Tires			
Standard Tire:			
Front	26 × 8.00-12 MAXXIS, M989, Tubeless	 	
Rear	26 × 10.00-12 MAXXIS, M990, Tubeless	 	
Tire Air Pressure (when cold):			
Front	60 kPa (0.6 kgf/cm², 8.7 psi)		
Rear	90 kPa (0.9 kgf/cm², 13.1 psi)		
Maximum Tire Air Pressure (to seat beads, when cold)	250 kPa (2.5 kgf/cm², 36 psi)		
Tire Tread Depth:			
Front		4 mm (0.16 in.)	
Rear		4 mm (0.16 in.)	

Special Tools

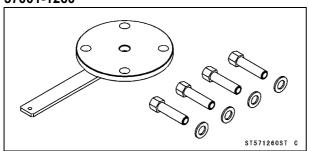
Rotor Puller, M16/M18/M20/M22 × 1.5: 57001-1216



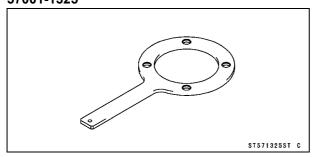
Jack: 57001-1238



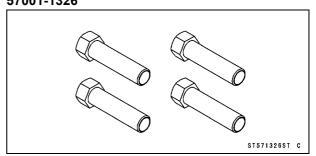
Brake Drum Remover: 57001-1260



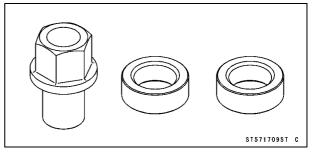
Brake Drum Holder: 57001-1325



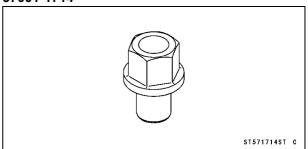
Brake Drum Remover Nuts: 57001-1326



Brake Drum Pusher & Washer: 57001-1709



Brake Drum Pusher: 57001-1714



10-6 WHEELS/TIRES

Wheel Alignment

Toe-in is the amount that the front wheels are closer together in front than at the rear at the axle height. When there is toe-in, the distance **A** (Rear) is greater than **B** (Front) as shown. The purpose of toe-in is to prevent the front wheels from getting out of parallel at any time, and to prevent any slipping or scuffing action between the tires and the ground. If toe-in is incorrect, the front wheels will be dragged along the ground, scuffing and wearing the tread knobs.

Caster and camber are built-in and require no adjustment.

A (Rear) - B (Front) = Amount of Toe-in

(Distance A and B are measured at hub height)

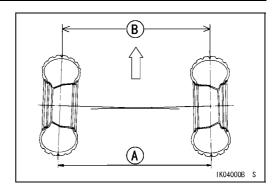
Toe-in Adjustment

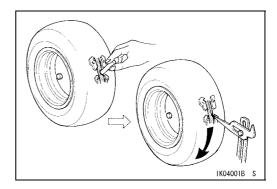
- Lift the front wheels off the ground.
- Apply a heavy coat of chalk near the center of the front tires.
- Using a needle nose scriber, make a thin mark near the center of the chalk coating while turning the wheel.
- Set the wheels so that the marks on the tires are at the front side and at the level of the axle height.
- Ground the front wheels.
- Set the steering wheel straight ahead.
- At the level of the axle height, measure the distance between the scribed lines with a measure.
- Move the vehicle rearward until the marks on the front tires are at the rear side and at the same level as the axle.
- Measure the distance between the scribed lines.
- Subtract the measurement of the front from the measurement of the rear to get the toe-in.

Toe-in of Front Wheels

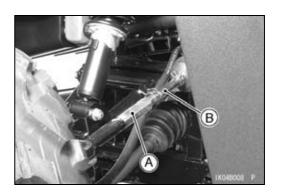
Standard: 20 ~ 40 mm (0.79 ~ 1.57 in.) at 1G

- ★ If the toe-in is not the specified value, perform the following procedure.
- Loosen the locknuts [A] on each tie-rod and turn the adjusting rods [B] the same number of turns and the same direction on both sides to achieve the specified toe-in.









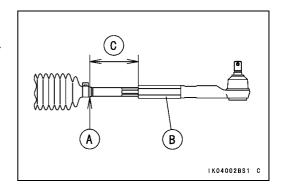
Wheel Alignment

NOTE

- OThe toe-in will be near the specified range, if the length of the tie-rod distance between the dust boot end [A] of steering gear assembly and the locknut [B] is 80 mm (3.15 in.) [C] on both the left and right tie-rods.
- Tighten:

Torque - Tie-rod End Locknuts: 44 N·m (4.5 kgf·m, 32 ft·lb)

- Check the toe-in again.
- Test drive the vehicle.



10-8 WHEELS/TIRES

Wheels (Rims)

Wheel Removal

- Loosen the wheel nuts [A].
- Lift the wheels off the ground.

Special Tool - Jack: 57001-1238

Remove: Wheel Nuts Wheel

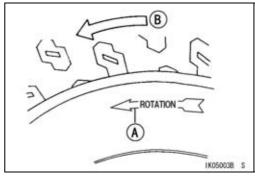


Wheel Installation

• Check the tire rotation mark [A] on the tire, and install the tire on the rim accordingly.

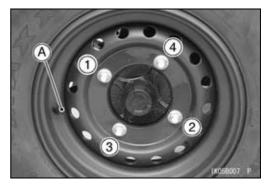
NOTE

OThe direction of the tire rotation [B] is shown by an arrow on the tire sidewall.



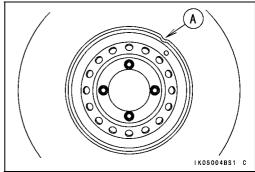
- Position the wheel so that the air valve [A] is toward the outside of the vehicle.
- Wipe dry the threads of the bolts.
- Tighten the wheel nuts in a criss-cross pattern.

Torque - Wheel Nuts: 137.3 N·m (14 kgf·m, 101 ft·lb)

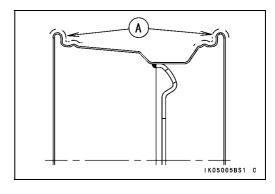


Wheel (Rim) Inspection

- Examine both sides of the rim for dents [A].
- ★ If the rim is dented, replace it.



★ If the tire is removed, inspect the air sealing surfaces [A] of the rim for scratches or nicks. Smooth the sealing surfaces with fine emery cloth if necessary.



Wheels (Rims)

Wheel (Rim) Replacement

- Remove the wheel (see Wheel Removal).
- Disassemble the tire from the rim (see Tire Removal).
- Remove the valve stem and discard it.

CAUTION

Replace the air valve whenever the tire is replaced. Do not reuse the air valve.

Plastic Cap [A]

Valve Core [B]

Stem Seal [C]

Valve Stem [D]

Valve Seat [E]

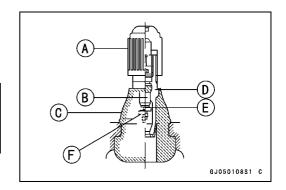
Valve Opened [F]

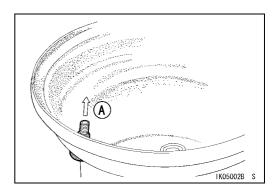
- Install a new air valve in the new rim.
- ORemove the valve cap, lubricate the stem with a soap and water solution, and pull the stem [A] through the rim from the inside out until it snaps into place.



Do not use engine oil or petroleum distillates to lubricate the stem because they will deteriorate the rubber.

- Mount the tire on the new rim (see Tire Installation).
- Install the wheel (see Wheel Installation).
- Install the air valve cap.





Tires

Tire Removal

• Remove:

Wheel (see Wheel Removal) Valve Core (let out the air)

 Lubricate the tire beads and rim flanges on both sides of the wheel with a soap and water solution, or water [A].
 This helps the tire beads slip off the rim flanges.

CAUTION

Do not lubricate the tire beads and rim flanges with engine oil or petroleum distillates because they will deteriorate the tire.

 Remove the tire from the rim using a suitable commercially available tire changer.

NOTE

OThe tires cannot be removed with hand tools because they fit the rims tightly.

Tire Installation

- Inspect the rim.
- Check the tire for wear and damage.
- Replace the air valve with a new one.

CAUTION

Replace the air valve whenever the tire is replaced. Do not reuse the air valve.

 Lubricate the tire beads and rim flanges with a soap and water solution, or water.

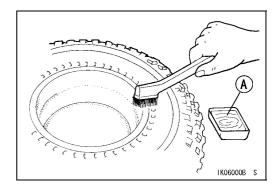
A WARNING

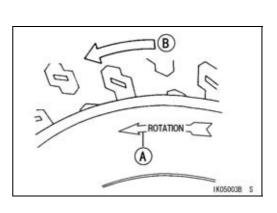
Do not use any lubricant other than a water and soap solution, or water to lubricate the tire beads and rim because it may cause tire separation, and a hazardous condition may result.

• Check the tire rotation mark [A] on the tire, and install the tire on the rim accordingly.

NOTE

- OThe direction of the tire rotation [B] is shown by an arrow on the tire sidewall.
- OThe tires should be installed on the rim so that each air valve is toward the outside of the vehicle.
- Install the tire on the rim using a suitable commercially available tire changer.
- Lubricate the tire beads again and center the tire on the rim.





Tires

- Support the wheel rim [A] on a suitable stand [B] to prevent the tire from slipping off.
- Inflate the tire until the tire beads seat on the rim.

Maximum Tire Air Pressure (to seat beads, when cold)
Front and Rear: 250 kPa (2.5 kgf/cm², 36 psi)

▲ WARNING

Do not inflate the tire to more than the maximum tire air pressure. Overinflation can explode the tire with possibility of injury and loss of life.

- Check to see that the rim lines [A] on both sides of the tire are parallel with the rim flanges [B].
- ★ If the rim lines and the rim flanges are not parallel, deflate the tire, lubricate the sealing surfaces again, and reinflate the tire.
- After the beads are properly seated, check for air leaks.
 OApply a soap and water solution around the tire bead and
- OApply a soap and water solution around the tire bead and check for bubbles.
- Check the tire pressure using an air pressure gauge.

Tire Air Pressure (when cold)

Front: 60 kPa (0.6 kgf/cm², 8.7 psi)

Rear: 90 kPa (0.9 kgf/cm², 13.1 psi)

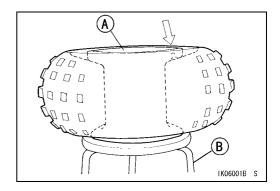
- Install the air valve cap.
- Install the wheel (see Wheel Installation).
- Wipe off the soap and water solution, or water on the tire, and dry the tire before operation.

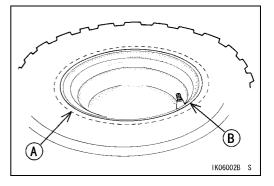
A WARNING

Do not operate the vehicle with the water and soap, or water still around the tire beads. They will cause tire separation, and a hazardous condition may result.

Tire Inspection

Refer to Tire Inspection in the Periodic Maintenance chapter.





10-12 WHEELS/TIRES

Front Hub

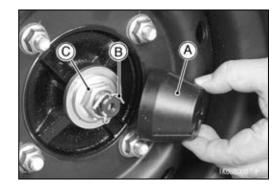
Front Hub Removal

• Remove:

Cap [A]

Cotter Pin [B]

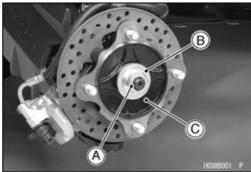
• Loosen the axle nut [C], while applying the brake.



- Remove the front wheel (see Wheel Removal).
- Remove the caliper by taking off the mounting bolts, and let the caliper hang free.
- Remove:

Axle Nut [A] and Washer [B] Front Hub [C] with Brake Disc

★ If the front hub seems too difficult to remove, use the following special tools.



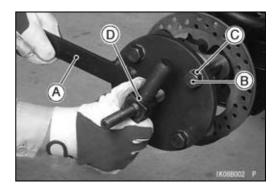
OMount the brake drum remover [A] on the hub bolt with the remover nuts [B] and washers [C] (parts in the remover set).

Special Tools - Brake Drum Remover: 57001-1260

Brake Drum Remover Nut: 57001-1326

OTighten the rotor puller [D], and remove the front hub.

Special Tool - Rotor Puller, M16/M18/M20/M22 × 1.5 : 57001-1216



• Separate the brake disc from the front hub (see Disc Removal in the Brakes chapter).

Front Hub Installation

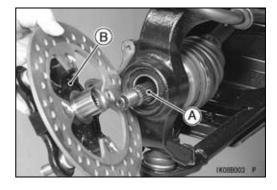
• Install:

Brake Disc (see Disc Installation in the Brakes chapter)

- Apply grease to the spline [A] of the front axle.
- Install:

Front Hub [B]

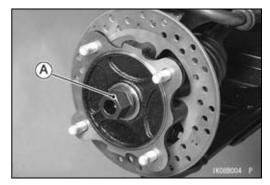
★If the front hub seems too difficult to install, use the following special tool.



Front Hub

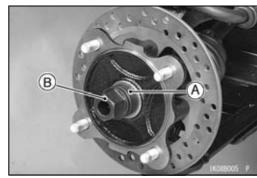
OUsing the brake drum pusher [A], and tighten it until the pusher stops.

Special Tool - Brake Drum Pusher: 57001-1714



- ORemove the brake drum pusher, and install one spacer [A] in the brake drum pusher set (57001-1709) to the pusher.
- OTighten the hub pusher [B] until the pusher stops.
- ORemove the brake drum pusher and spacer.

Special Tool - Brake Drum Pusher: 57001-1709



• Install:

Washer [A]
Axle Nut [B]

• Using the brake drum holder [C], hold the front hub [D].

Special Tool - Brake Drum Holder: 57001-1325

• Tighten:

Torque - Axle Nut: 266 N·m (27 kgf·m, 196 ft·lb)

- Insert a new cotter pin.
- Bend the cotter pin over the axle shaft end and install the cap.

A WARNING

If the axle nut is not securely tightened or the cotter pin is not installed, an unsafe riding condition may result.

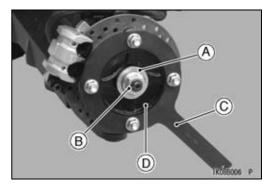
• Install:

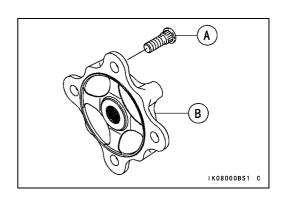
Brake Caliper (see Brake Caliper Installation in the Brakes chapter)

Front Wheels (see Wheel Installation)

Front Hub Disassembly/Assembly

- Do not remove the hub bolts [A].
- ★ If any hub bolt is damaged, replace the hub [B] and bolts as a unit.
- When installing the hub bolt, press in it using a press.





10-14 WHEELS/TIRES

Rear Hub

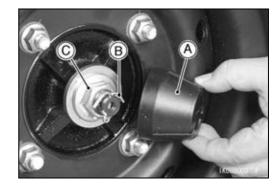
Rear Hub Removal

• Remove:

Cap [A]

Cotter Pin [B]

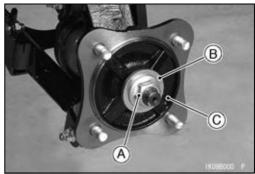
• Loosen the axle nut [C], while applying the brake.



- Remove the rear wheel (see Wheel Removal).
- Remove:

Axle Nut [A] and Washer [B] Front Hub [C]

★If the rear hub seems too difficult to remove, use the following special tools.



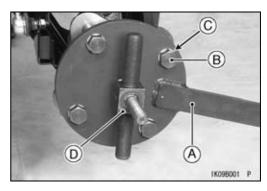
OMount the brake drum remover [A] on the hub bolt with the remover nuts [B] and washers [C] (parts in the remover set).

Special Tools - Brake Drum Remover: 57001-1260

Brake Drum Remover Nut: 57001-1326

OTighten the rotor puller [D], and remove the rear hub.

Special Tool - Rotor Puller, M16/M18/M20/M22 × 1.5 : 57001-1216

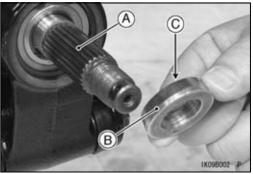


Rear Hub Installation

- Apply grease to the spline [A] of the front axle.
- Install the collar [B] so that the small diameter side [C] faces to knuckle.
- Install:

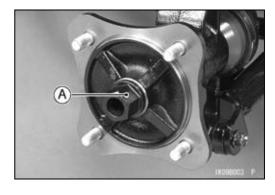
Rear Hub

★ If the rear hub seems too difficult to install, use the following special tool.



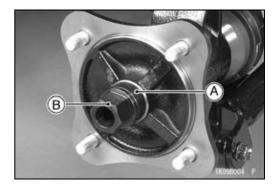
OUsing the brake drum pusher [A], and tighten it until the pusher stops.

Special Tool - Brake Drum Pusher: 57001-1709

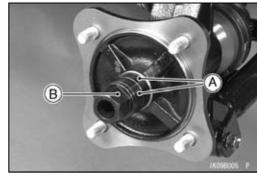


Rear Hub

- ORemove the brake drum pusher, and install one spacer [A] in the brake drum pusher set to the pusher.
- OTighten the brake drum pusher [B] until the pusher stops.



- ORemove the brake drum pusher, and install two spacers [A] in the brake drum pusher set to the pusher.
- OTighten the brake drum pusher [B] until the pusher stops.
- ORemove the brake drum pusher and spacers.



- Install:
 - Washer [A]
 Axle Nut [B]
- Using the brake drum holder [C], hold the front hub [D].

Special Tool - Brake Drum Holder: 57001-1325

• Tighten:

Torque - Axle Nut: 266 N·m (27 kgf·m, 196 ft·lb)

- Insert a new cotter pin.
- Bend the cotter pin over the axle shaft end and install the cap.



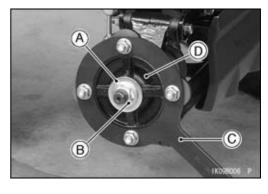
If the axle nut is not securely tightened or the cotter pin is not installed, an unsafe riding condition may result.

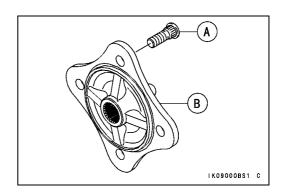
• Install:

Rear Wheels (see Wheel Installation)

Rear Hub Disassembly/Assembly

- Do not remove the hub bolts [A].
- ★ If any hub bolt is damaged, replace the hub [B] and bolts as a unit.
- When installing the hub bolt, press in it using a press.





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